



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	11	22339	NUT, FLYWHEEL	1		
2	12	33001	WASHER, FLYWHEEL NUT	1		
3	28	20094	KEY, FLYWHEEL DRIVE	1		
4	400	2976	CRANKSHAFT	1	UNITED STATES 2858814 THRL	
5	25	29619	"O" RING, DRIVE SHAFT SPLINE	1	UNITED STATES 2858814 THRL	
4	400	4627	CRANKSHAFT	1	UNITED STATES 3235063 AND I	
6		60834A 3	CARRIER ASSEMBLY, "O" RING	1	UNITED STATES 3235063 AND I	
7		64254	"O" RING, CARRIER	1	UNITED STATES 3235063 AND I	
8	500	3590A 1	CENTER MAIN BEARING ASSEMI	1	UNITED STATES 2858814 THRL	
8	500	5345A 2	CENTER MAIN BEARING ASSEMI	1	UNITED STATES 3816308 AND I 0	
9	17	20032	DOWEL PIN, CENTER MAIN BE	2		
10	29	20046	BEARING, NEEDLE	28		
11		20047	RACE, OUTER	1		
12	53	20048	RING, SNAP - OUTER RACE C	1		
13	10	20784	SCREW, CENTER MAIN BEARIN	2		
14	11	46887	NUT, CENTER MAIN BEARING	2		
15	17	20379	DOWEL PIN, (STEPPED)	1		
16	534	3267A18	MAIN BEARING ASSEMBLY (VAL	2		
17	17	20032	DOWEL PIN, MAIN BEARING	4		
18	17	55453	DOWEL PIN, REED LOCATING	16		
19	10	45775	SCREW, MAIN BEARING CLAM	4		
20	11	45774	NUT, MAIN BEARING CLAMPIN	4		
21	34	56704A 1	REED SET, MATCHED - MAIN BE	2		
22	34	20053	REED STOP, MAIN BEARING RE	8		
23	10	53481	SCREW, REED STOP MOUNTING	8		
24	11	20110	NUT, REED STOP MOUNTING SC	8		
25	743	3193A 2	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 2858814 THRL	
25	743	5172A 6	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 3816308 AND I 0	
26	40	47276	LOCK RING, PISTON PIN	8		
27	39	27841A12	RING, PISTON	1		
28	619	3195A 2	CONNECTING ROD AND CAP AS:	4		
29	10	45379	SCREW, CAP TO CONNECTING	8		
30	11	20061	NUT, CONNECTING ROD SCRE	8		
31	29	20046	BEARING, NEEDLE - CRANKPI	100		
32	29	20063	BEARING, NEEDLE - PISTON PI	108		
33	12	47275	WASHER, NEEDLE LOCATING	8		
--	743	3366A 2	PISTON AND PISTON PIN ASSEM	4	OVERSIZE PISTON AND RING	
--	39	28616A12	RING, PISTON (.015 OVERSIZE	1	OVERSIZE PISTON AND RING	